



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

TÜV SÜD/15085/CL1/491/14/4

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

Feuerland-Werkstätten GmbH & Co.KG
Klingenstraße 40
97256 Geroldshausen
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P, S

in the range indicated in the annex.

validity: 2026-08-06 until 2029-08-05

München, 2026-08-03
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) WEGMANN

PIN: ias3



Certification Body

Sack

Dipl.-Ing. SACK
Deputy head of certification body

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to EN ISO 15608	Dimensions	Remarks
131	23	t = 3 - 10 mm	BW; FW: t = 3 - 16 mm
131/141	23	t = 3 - 10 mm	BW; FW: t>3mm
135	1.2	t = 3 - 14 mm	1.2/14CrMoV6-9 (1.7735)
		t = 3 - 20 mm	-
	1.2/5.1	t = 3 - 20 mm	BW; 1.2/G18NiMoCr3-6 (1.6759)
	1.2/8	t = 4 - 20 mm	FW
	1.2/X120Mn12	t = 9 - 36 mm	FW
		t = 12 - 50 mm	FW
141	23	t = 3 - 8 mm	FW
	8.1	t = 3 - 16 mm	FW
	10.1/1.2	t = 3 - 12 mm	FW, t2>=5mm
141/135	1.2	t = 3 - 15 mm	D>30mm

Area of Application:

- New build of railway vehicles and their components
- Purchase and supply of welded components
 - components for underframes and bogies
 - shock absorbers and vibration absorbers
 - evacuation planks

Responsible welding coordinator(s):

Frank Schilling, Level A (IWT)

born: 1977-12-01

1st deputy(ies) of the responsible welding coordinator(s):

Michael Hofmann, Level B (IWS)

born: 1977-05-16

Others deputies:

Simone Hünig, Level A (IWE)

born: 1971-12-22

Remarks:

Register no.:

TÜV SÜD/15085/CL1/491/14/4

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.